

**SCREEN ASSEMBLY AND METHOD OF MANUFACTURING SAME**

**ABSTRACT OF THE DISCLOSURE**

A frame for a window screen assembly is provided that uses corner locks to secure the rails and stiles. Interlocking features provided by the corner locks are used to secure the corner locks to the rails and stiles. A method of securing screens to different sized frames using a three-stage operation is disclosed. Adhesive and a movable flange are used to secure the screen to the frame in one disclosed embodiment.

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